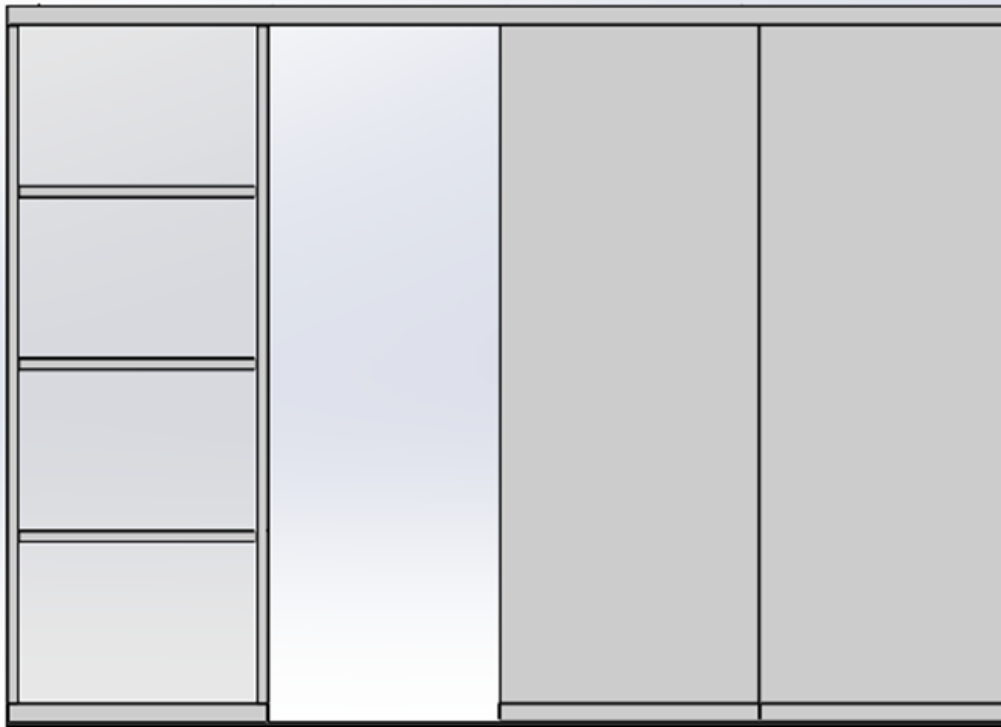


# User manual / Assembly instructions

## Deponti Fiano Steel Look

Version: EN – February 2022





# 1. Manual

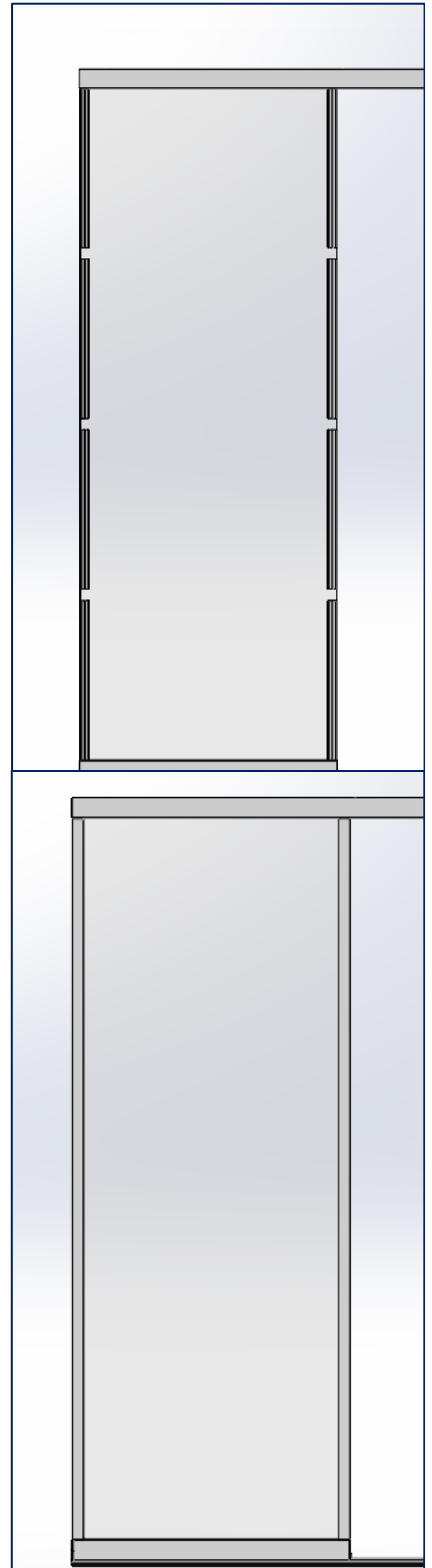
1. Cut the U profiles to length
  - a. Make sure the carriages are adjusted to the correct height before you start measuring.
  - b. Roll each door from left to right and measure the height from the top of the H profile to the bottom of the top rail at several points. Do this for all doors, the smallest size is most important.

***ATTENTION!: To determine the correct height, you must measure the height in several places. If your floor or gutter (and thus the top and bottom rail of the Fiano) are not completely level, the U profiles of the handle look at the top will scratch along the top rail if they have been sawn too long. Always use the smallest size to determine the height.***

- c. Subtract 5mm from this. This is the correct length for the U profile.
  - d. Saw the U profile to the correct length.
  
2. Cut the rubbers to length.
  - a. Determine the division of the door.
    - i. The number of horizontal bars is the “number of faces – 1”
  - b. Determine the length of the rubbers.
    - i. Subtract the “number of bars \* 37mm” from the length of the u profile.
    - ii. Divide the remaining length by the number of faces of the door. This is the correct length for the rubber..
  - c. Cut the required number of rubbers to size.
    - i. **Tip:** Fix the tape measure to the just determined length, place it on the table and hold the rubber against the tape measure and use the tape measure as a stop. This way you can quickly cut the rubbers to the same size.
  
3. Cut the rods to length.
  - a. Measure the width of the glass panel.
  - b. Subtract 2mm from this.
  - c. This is your desired rod size.
  - d. Saw the rods to length.

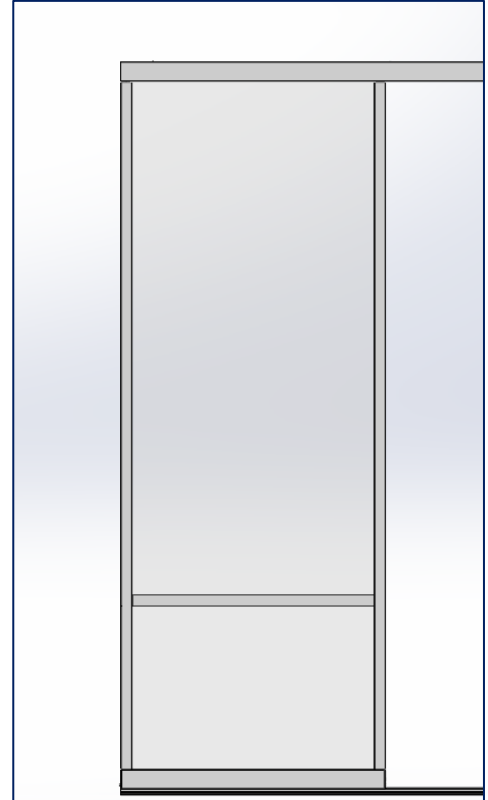
4. Mount the rubbers from bottom to top.
  - a. Place the rubbers around the ends of the glass panel. Always leave 37mm between the rubbers. Soon the rods will fall in between.
  - b. **Tip:** use a leftover piece of rod as a distance measure. Make sure that there is 2mm extra play, so that the rod can slide smoothly between the rubbers.

5. Mount the U profiles around the U rubbers.
  - a. Beat the U profile over the U rubbers evenly (gently!) with a rubber mallet.



**6. Mount the rods.**

- a. Place the rod behind 1 of the 2 U profiles, in the place that is kept free between 2 U rubbers.
- b. Bend the strip evenly to also place the other side behind the U profile, between the 2 U rubbers.
  - i. Make sure the strip springs and does not bend permanently!
- c. The strip springs back and is now stuck.
- d. Repeat for all rods.

**7. Repeat this process for all your glass panels.****8. Your Fiano steel look is ready!**